



TOP VIEW
SCALE 1/4" = 1'

FRONT VIEW
SCALE 1/4" = 1'

SIDE VIEW
SCALE 1" = 1'

DETAIL A
SCALE 1" = 1'

DELI & BAKERY MODULAR VALANCE GENERAL NOTES

- 1) DEPARTMENT LETTERING TO BE .75" MDF WITH .040" BRUSHED ALUMINUM (F-1) APPLIED TO FACE. ALL OTHER SURFACES OF DEPARTMENT LETTERING TO BE PAINTED M-2. (SEE SHEET ID5.10B FOR DETAILS)
- 2) SUPPORTING FRAMEWORK TO BE CONSTRUCTED OF .063" WALL 1" SQ TUBE ALUMINUM 6061-T6 MEMBERS. FRONIUS TRANSPULSE SYNERGIC WELDING TO BE PERFORMED BY AWS CERTIFIED WELDERS. FRAMEWORK TO BE PAINTED M-5. (SEE SHEET ID5.0C FOR DETAILS)
- 3) STANDARD 120" VALANCE SECTIONS TO BE .063" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED M-1. STANDARD 120" SECTIONS TO REOCCUR AS NECESSARY TO ACHIEVE LENGTH OF DELI & BAKERY AREA. (SEE SHEET ID5.6C FOR DETAILS)
- 4) VARIABLE LENGTH VALANCE CORNER SECTIONS TO BE .063" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED B-1. INDIVIDUAL CORNER PIECES TO BE CNC BEVELED ALONG VERTICAL MATERIAL EDGES PRIOR TO FORMING. INDIVIDUAL CORNER PIECES TO BE JOINED TO CREATE SINGLE CORNER SECTIONS USING FRONIUS TRANSPULSE SYNERGIC WELDING BY AWS CERTIFIED WELDERS AND MEDIUM-CURING STRUCTURAL METHACRYLATE TWO-PART ADHESIVE FOR ADDITIONAL STRENGTH. LENGTH OF VARIABLE SECTIONS TO BE DETERMINED BY PERFORMING FIELD MEASUREMENTS OF DELI & BAKERY AREA. (SEE SHEET ID5.6C FOR GENERAL NOTES ON CORNER CONSTRUCTION - NOTE: PROFILE AND ANGLES NOT SIMILAR)
- 5) 6" DECORATIVE REVEALS TO BE .040" FORMED ALUMINUM 5052-H32 SHEETING AND PAINTED M-1. DECORATIVE REVEALS TO PROVIDE A SLIP JOINT BETWEEN VALANCE SECTIONS TO ENSURE A PRECISE FIT AROUND PERIMETER OF AREA. DEFAULT EXPOSED WIDTH OF REVEAL TO BE .5" WITH AN ALLOWABLE WIDTH OF UP TO 1".(SEE SHEET ID5.10D FOR DETAILS)
- 6) TWO-PART MOUNTING BRACKETS TO BE .090" FORMED ALUMINUM 5052-H32. BRACKETS SHALL BE PAINTED R-1. BRACKET PARTS TO BE JOINED THROUGH SLIDING BOLT RECESS TO PROVIDE UP TO 1.25" OF ADJUSTMENT FOR CONTOUR VARIATIONS IN EXISTING WALL. (SEE SHEET ID5.10D FOR DETAILS)

Deli & Bakery Decor Element

DeCA
Adaptive Uniform Decor Package

Defense Commissary Agency
Lackland AFB, Texas
Fort Lee, Virginia



ID5.10A